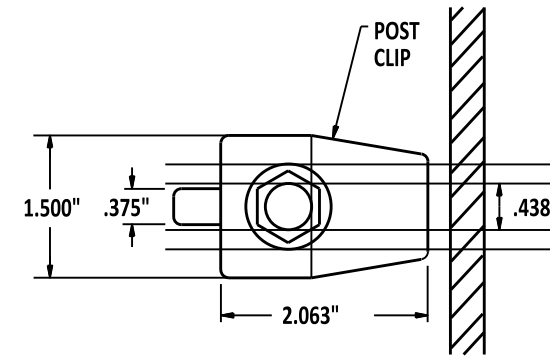
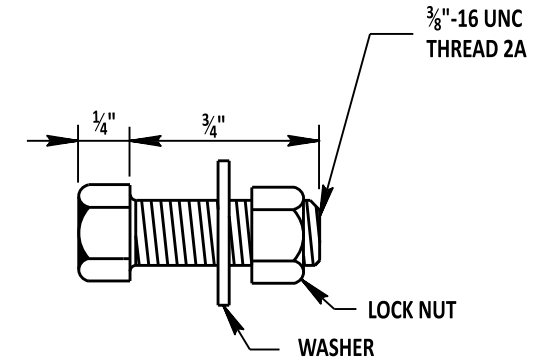


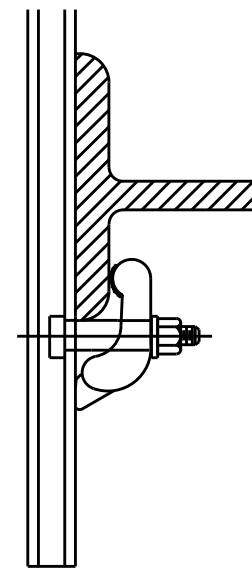
**SIGN PANEL ASSEMBLY**



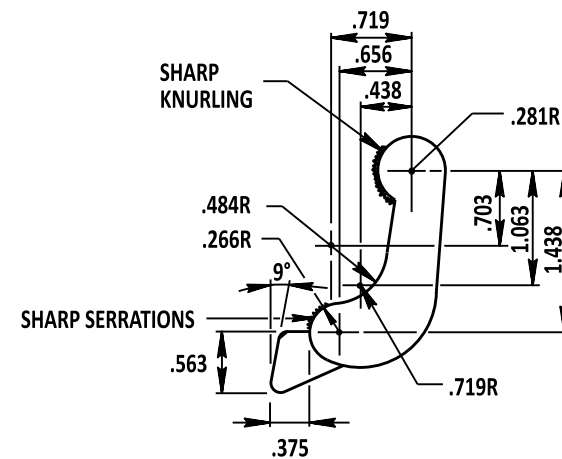
**SECTION A-A**



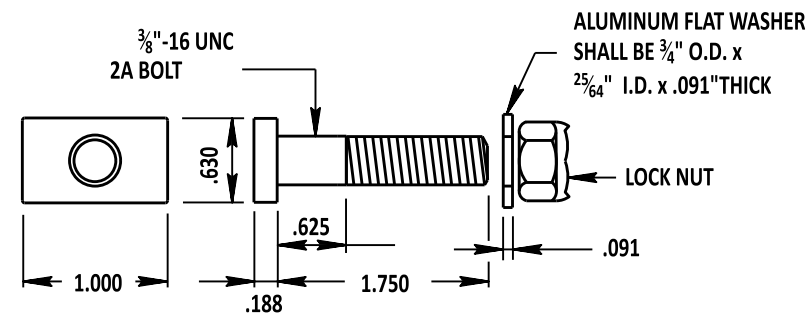
**STITCH BOLT (TYP.)**



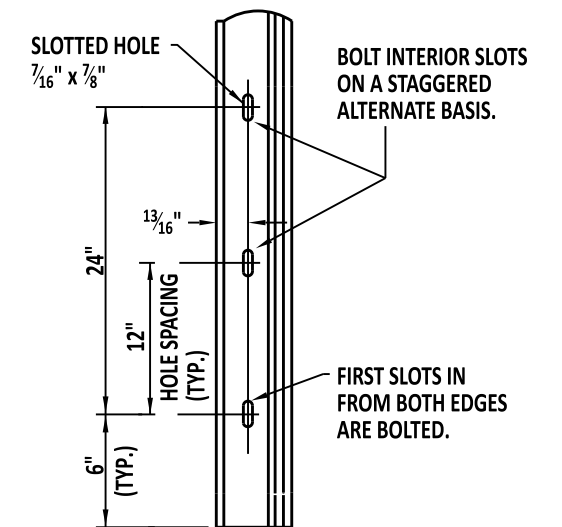
**SECTION B-B**



**POST CLIP (TYP.)**



**POST CLIP BOLT (TYP.)**



**DETAIL A**

BOLTS  
FLAT WASHERS  
RIVETS  
NUTS  
POST CLIPS

B211, ALLOY 2024-T4, 6262-T9 OR 6061-T6  
B209, ALLOY 2024-T4  
ALLOY 5052  
B211, ALLOY 2017-T4  
B108, ALLOY 356-T6



*Andrew Sholt*  
ENGINEERING SUPPORT  
RECOMMENDED  
12/13/2022  
DATE

EXTRUDED ALUMINUM DETAIL

STANDARD NO. T-27 (2022) SHT. 2 OF 2

REVIEWED

*Mike Lee*  
DEPUTY DIRECTOR - DESIGN

12/16/2022  
DATE

APPROVED

*Shrey*  
CHIEF ENGINEER

12/21/2022  
DATE